



Air Quality Management Plan

November 2024

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2. KEY PERSONNEL

The Safety and Environmental Manager is responsible for the implementation of this plan. The managers shall be able to be contact at all times.

- Safety, Environmental & Security Manager: Stewart Gollan
- Operations Manager: Emma O'Connell
- Operations Supervisor: Brodie Norton
- Telephone contact number (24 hours/day): 03 687 2700

3. ENVIRONMENTAL PERFORMANCE STANDARDS

The discharges from the Port are subject to the provisions of the Resource Management Act 1991, the National Environmental Standards for Air Quality, regional and district plans and the conditions of resource consent CRC160502.

The conditions of resource consent CRC160502 which set the environmental performance standards are copied below. The full text of consent CRC160502 is attached in [Appendix 1](#).

Condition 1

The discharges shall only be contaminants from the transfer, storage and transport of bulk cargo. The discharges shall not include any materials specified in Schedule B: Toxic Substances, Class 6.1, Toxic Substances of the "Hazardous Substances and New Organisms Act, 1996".

Condition 6

The cargo handling and stockpiling activity shall not cause the deposition of particulate matter that is offensive or objectionable, beyond the boundary of the property on which this consent is exercised.

Condition 8

Any discharges to water from the activity, after reasonable mixing and disregarding the effect of any natural perturbation, shall not give rise to the production of any conspicuous oil or grease films, scums or foams, floatable or suspended materials or any emission of objectionable odour in the receiving water.

4. POTENTIAL SOURCES OF DUST & ODOUR AT THE PORT

The loading, unloading and storage of bulk cargo have the potential to generate dust and odours which may be transported beyond the boundary of the Port and have adverse effects on the environment if not properly controlled. The major sources of dust and odours at the Port are:

- Ship loading and unloading;
- Cleaning holds and mobile equipment
- Stockpiles of materials;
- Vehicle movements; and
- Wind generated dust from spilt materials on wharf and yard areas.

The Port handles the following bulk cargos at present:

- Fertiliser, including urea;
- Stock feed including palm kernel extender (PKE), dried distillers' grain (DDG), cotton meal seed, soya meal, grains, seeds;
- Cement; and
- Logs.

If and when new products are introduced to the Port this AQMP will be revised to include any specific emission control procedures that are require for the new materials.

5. ENVIRONMENTAL FACTORS

The locations which are potentially most sensitive to dust and odour discharges from the Port are the residences located to the southwest of the wharf on The Terrace.

The prevailing winds at the Port blow from the north westerly and easterly quarters. Winds from the northeast which blow dust and odour towards the residential area are relatively infrequent.

The prevailing north westerly and easterly quarter winds blow any dust and odours generated at the Port towards the industrial facilities located to the west and east of the Port.

The major factors that influence dust emissions from bulk material handling activities are:

- Wind speed – the critical wind speed for the pickup of dust from surfaces is 5m/s. Dust pickup increases rapidly at wind speeds of above 10m/s¹.
- The percentage of fine particles in the materials.
- Moisture content of the material.
- The area of exposed surface.
- Disturbances such as loading and unloading of materials.
- Drop heights.
- Cleaning holds and or mobile machinery.

¹ Air and Waste Management Association "Air Pollution Engineering Manual" 2nd edition edited by Wayne T Davis, 2000.

Odour discharges are closely associated with the dust discharges from the bulk materials handled at the Port. Consequently, if dust discharges are minimised, odour discharges should also be minimised.

6. GENERAL DUST CONTROL PROCEDURES

The following dust management procedures shall be implemented by staff for all operations. In addition to these general procedures, specific procedures are required for materials, which are considered to have a higher risk of creating dust and odour emissions beyond the boundary of the Port. Material specific procedures are included in the Appendices for the following materials:

- Dry Bulk Cargos – including stock feed and fertilisers.
- Logs
- Cement

6.1 General Procedures

6.1.1 General

- Take account of daily forecast wind speed and wind direction before commencing an operation that has a high potential for generating odour or dust.

6.1.2 Ship Unloading

- Place deflection shields between the ship and the wharf during cargo transfer. Position the shields beneath the path of the hydraulic grabs to deflect spilled material onto the wharf and minimise spillage into the harbour.
- Cover holes in the wharf area where material may be deposited, including those adjacent to the railway tracks during cargo transfer to prevent discharges to water and enable easier cleaning of the wharf area.
- Cover the wharf area underneath the receiving hopper during cargo transfer.
- Cease the transfer of fine dusty products (stockfeed, cement) or cleaning ships holds when there is potential for a significant discharge of wind-blown dust to move over the Port boundary. Please refer to the following appendixes for wind speed escalation and monitoring of consent boundaries:
 - Dry Bulk Cargo Management Plan. Please refer to appendix 2.0
 - Logs Cargo Management Plan; Not determined as long as controls around bark removal are followed. Please refer to appendix 3.0
 - No.2 Wharf Cement Loading & Unloading Management Plan, Please refer to appendix 4.0
- Maintain the hydraulic grabs used for cargo handling in good working order to minimise leakage from the base of the grabs during transfer to the hopper.
- Position the receiving hopper to minimise the cargo transfer distance between the ship and the hopper.
- When practicable, hoppers should be kept with product in the bowl to try to mitigate dust billowing when grab is discharged. Grabs should be lowered close to the hopper as practically possible to reduce drop height of the product.

6.1.3 Vehicles

- Cover all trucks loaded with dry-bulk cargo prior to leaving the wharf area.
- Trucks must be covered at all times, both full and empty when travelling to and from the ship.
- Vehicles travelling across unsealed surfaces such as the Log Yard shall not exceed a speed of 15km/hr.
- Trucks carrying stock food must transit through the truck wash before exiting the Port.

6.1.4 Sweeping

- Following unloading/loading operations the wharf areas shall be cleaned using a vacuum sweeper and/or a tractor mounted rotary broom with water attachment to remove the majority of any spilt materials. The area shall also be swept by hand in places if necessary. The material collected by these methods is to be disposed of off-site at appropriate facilities. The area shall then be cleaned with water.

6.1.5 Stockpiles

- Apply water sprays to the surface of stockpiles, as required, to minimise the discharge of wind-blown dust.
- Locate stockpiles as far as practicable to shelter them from prevailing winds.
- Minimise stockpile heights to reduce the effect of wind on the stockpiles.

6.1.6 Log Yard Surfaces

- Apply water sprays to Log Yard areas as required to minimise the discharge of wind-blown dust.

6.1.7 Cement Unloading

- Whenever cement unloading operations are underway the bag filter on the pneumatic loading system must be operating. If emissions of dust are visible from the bag filter operations must cease until the cause of the visible emissions is identified and rectified.
- Cement unloading operations during excessively windy conditions will be stopped (in accordance with procedures outline in this Air Quality Management Plan, Appendix 4 No.2 Wharf Cement Loading & Unloading Management Plan – Dust risk assessment).

7. USERS OTHER THAN PRIMEPORT

7.1 Cargo Handlers

Any cargo handling work undertaken by parties other than PrimePort, but under PrimePort's resource consent conditions, will comply with this AQMP. That party will appoint an Operations Supervisor, in accordance with this plan, to ensure that the specified dust control procedures are implemented.

8. MONITORING

To ensure that dust and odour mitigation measures are implemented and effective a monitoring plan is to be implemented.

Table 1 outlines the monitoring schedule that is to be implemented in this AQMP. The frequency of the monitoring is defined but it must be noted that in the instance of a strong wind, emissions of dust off-site or a complaint, the frequency of monitoring should be increased. The cargo handler supervisor is responsible for ensuring monitoring of the unloading operations at the required frequency. PrimePort will request the monitoring documentation from bulk cargo handlers is sent through at daily intervals to ensure the monitoring plan is being completed. PrimePort will undertake regular surveillance of cargo unloading and cleaning.

Monitoring Activities	Frequency
Check weather forecasts for strong winds and rainfall	Daily when loading and unloading operations are planned to occur. For known higher risk dustier products increase to hourly inspections of weather conditions and wind direction.
Observe weather conditions via observations and data inputs from weather station	Daily and as conditions change when loading and unloading operations are underway
Inspect all unpaved and paved surfaces for dust generation potential	Daily and as conditions change
Inspect stockpiles to ensure stabilisation, dampness, height and requirement for covering or shelter	Daily and as conditions change
Inspect product unloading, loading and hold cleaning activities to ensure all dust and odour emission controls are implemented and working effectively. For known high risk dustier products ensure adequate supervision from the cargo handler is maintained throughout the entire operation.	Hourly and as new activities are commenced and when winds exceed 5 m/s (10 knots)
Inspect watering systems (sprays and water carts) to ensure equipment is maintained and functioning effectively	Weekly
Monitor vehicle speeds	As required
Monitor covering of vehicle loads	As trucks leave the wharf

Table 1: Monitoring Programme

9. COMPLAINTS

Complaints may be referred by one or more of the regulatory authorities or a member of the public. It is the responsibility of PrimePort management to respond to and follow up complaints regarding dust or odours. PrimePort is responsible for ensuring that suitably qualified personnel are available to respond to complaints at all times.

9.1 Actions to be taken as soon as possible following a complaint or if an adverse effect is observed

- Record the time, date, identity and contact details of complainant on a complaint form. Record if complainant has been referred from a consent authority.
- Record weather conditions including wind direction, wind speed and rainfall.
- Ask complainant to describe the nature of the dust or odour emission; is it constant or intermittent, how long has it been occurring, is it worse at any time of day, does it come from an identifiable source?
- As soon as possible after receipt of a complaint, notify cargo handler and undertake a site inspection. Note all dust and odour generating activities taking place and the mitigation methods that are being used. Order any remedial action necessary.
- Advise management that a complaint has been received, what the findings of the initial investigation are, and any immediate remedial actions taken.
- Notify the regulatory authority if resource consent has been breached
- As soon as possible visit the area where the complaint originated to ascertain if dust or odours are still a problem.
- If it becomes apparent that there may be a source of dust or odour other than the Port causing the nuisance it is important to verify this. Photograph the source and emissions if possible.
- If necessary update any relevant procedures to prevent any recurrence of problems.
- Complete complaint form and file on complaint register.

9.2 Follow Up Actions

- When a breach of resource consent conditions has been substantiated, notify regulatory authority what the findings of the investigation are, and any remedial actions taken.
- After the investigations have been completed where a breach of consent conditions has been identified, contact the complainant to explain any problems identified and remedial actions taken.

10. REPORTING

10.1 PrimePort Management to Cargo Handlers

PrimePort management will inform all Cargo Handlers on site of the following:

- Their responsibilities with respect to this AQMP.
- Any complaints received regarding dust and odours and the remedial actions taken.

10.2 Cargo Handlers to PrimePort Management

All Cargo Handlers on site shall inform PrimePort management of the following:

- Any problems they foresee with dust and odour management with their operations and any problems they may have regarding the management of odour and dust with other contractor's operations.
- The measures they carry out to prevent dust and odour emissions.

10.3 PrimePort Management

PrimePort management will inform the regulatory authorities of the following:

- Complaints regarding odour or dust as soon as practical after receipt of the complaint where there is an obvious or potential breach of consent conditions.
- Provide the regulatory authorities with a copy of the AQMP annually and if any significant revisions of the plan are made during the year.

Appendix 1 – Resource Consent Conditions

RESOURCE CONSENT CRC160502

Pursuant to Section 104 of the Resource Management Act 1991

The Canterbury Regional Council (known as Environment Canterbury)

GRANTS TO:	Primeport Timaru Limited
A DISCHARGE PERMIT:	To discharge contaminants to air and water.
COMMENCEMENT DATE:	24 Aug 2015
EXPIRY DATE:	24 Aug 2050
LOCATION:	Port of Timaru, Timaru

SUBJECT TO THE FOLLOWING CONDITIONS:

- 1 The discharges shall only be contaminants from the transfer, storage and transport of bulk cargo. The discharges shall not include any materials specified in "Schedule B: Toxic Substances, Class 6.1, Toxic Substances" of the Hazardous Substances and New Organisms Act, 1996.
- 2 The discharges to air and water shall be from at or about grid reference NZ Topo50 BZ19:6094-8299 as shown on Plan CRC160502, which forms part of this consent.
- 3 The consent holder shall adopt the best practicable option to minimise the discharge of contaminants into air and water from the stockpiling or transfer of bulk cargoes between ship and wharf or landbased transport, or between the wharf and landbased transport vehicles. Such measures shall include, but not be limited to:
 - a. The use of shields between ship and wharf to prevent the spillage of materials to the sea during loading and unloading of cargo;
 - b. The covering of holes or gaps in the wharf area during the loading and unloading of cargo;
 - c. Minimising cargo transfer distance and cargo handling as far as is reasonably practicable;
 - d. Regular maintenance of hydraulic grabs;
 - e. The covering of bulk cargo loads on trucks before those trucks leave the wharf area;
 - f. The cleaning of the wharf area by mechanical or suction sweeper after the completion of each cargo transfer operation;
 - g. Not loading or unloading dusty products during strong wind conditions;

- h. The use of water sprays to dampen stockpiles where appropriate;
 - i. Positioning stockpiles to reduce the discharge to air from the stockpiles as far as is reasonable; and The use of bag filtration (or equivalent) on pneumatic systems for loading cement onto ships.
- 4 The consent holder shall notify the Canterbury Regional Council in writing, at least one month prior to the introduction of any new product or a new handling process that is significantly different to any product or process in use prior to 01 August 2015, that may result in the discharge of fugitive dust and odour.
- 5 The consent holder shall prepare an Air Quality Management Plan. This Plan shall be developed in accordance with the Ministry for the Environment’s Good Practice Guide for Assessing and Managing the Environmental Effects of Dust Emission (2001) and shall be provided to the Canterbury Regional Council within three months of the exercise of this consent. This Plan shall include but not be limited to the following:
- a. A description of sources of dust and odours on site;
 - b. The methods to be used for controlling dust and odours at each source;
 - c. Who is responsible for ensuring dust and odours are controlled and their contact details;
 - d. A description of the process for monitoring loading and unloading operations;
 - e. Procedures for ceasing work during adverse weather conditions; and
 - f. Who is responsible for the review of the Air Quality Management Plan.
- A copy of the reviewed Air Quality Management Plan shall be provided to the Canterbury Regional Council, Attention: RMA Compliance and Enforcement Manager, before 31 August each year and at least one month prior to the introduction of any new material or process to the consent holder’s operation described in condition (4).
- 6 The cargo handling and stockpiling activities shall not cause the deposition of particulate matter that is offensive or objectionable, beyond the boundary of the property on which this consent is exercised.
- 7 Records shall be kept of all loading and unloading activities carried out. These records shall include the following details:
- a. The name of the stevedoring company undertaking the work;
 - b. The dates and times of work;
 - c. The type and approximate amount of cargo transferred, and whether cargo is being loaded or unloaded;
 - d. If unloading cargo, whether that cargo was stockpiled or taken immediately off site; and

- e. A description of any significant discharges of cargo material to air and/or water, including a description of the event, its timing and duration, weather conditions at the time of the event, the type and approximate amount of material discharged, and any remedial action taken.

This record shall be provided to the Canterbury Regional Council on request.

- 8 Any discharges to water from the activity, after reasonable mixing and disregarding the effect of any natural perturbation, shall not give rise to the production of any conspicuous oil or grease films, scums or foams, floatable or suspended materials or any emission of objectionable odour in the receiving water.
- 9 A record of any complaints relating to deposited and/or suspended particulate matter shall be maintained, and shall include:
 - a. The location where the deposited particulate matter was detected by the complainant;
 - b. The date and time when the deposited particulate matter was detected;
 - c. A description of the wind speed and wind direction when the deposited particulate matter was detected by the complainant;
 - d. The most likely cause of the deposited particulate matter detected; and
 - e. Any corrective action undertaken by the consent holder to avoid, remedy or mitigate the deposition of particulate matter detected by the complainant.

This record shall be provided to the Canterbury Regional Council on request.

- 10 The filtration systems in the cement unloading and loading system on No. 2 Wharf shall operate at all times when cement is being unloaded from or loaded onto ships.
- 11 The filtration systems in the cement loading and unloading system shall be maintained in an effective operating condition and shall be operated in accordance with the manufacturer's instructions.
- 12 The Canterbury Regional Council may, once per year, on any of the last five working days of May or November, serve notice of its intention to review the conditions of this consent for the purposes of:
 - a. Dealing with any adverse effect on the environment that may arise from the exercise of the consent; or
 - b. Requiring the adoption of the best practicable option to remove or reduce any adverse effect on the environment.

- 13 If this consent is not exercised before 30 September 2020 it shall lapse in accordance with section 125 of the Resource Management Act 1991.

Issued at Christchurch on 24 August 2015

Canterbury Regional Council

Appendix 2 – Dry Bulk Cargo Management Plan

These procedures relate to all dry bulk cargos handled within the Port area to effectively minimise dust and ensure compliance with resource consent obligations.

Air Quality Objective: To ensure that dust from handling dry bulk cargos shall not cause an objectionable or offensive effect beyond the ‘dust control boundary’ (shown on the attached plan), by using best practicable solutions to mitigate.

Marine Quality Objective: To ensure that dust, debris or other material from handling dry bulk cargos shall not cause objectionable or offensive pollution to the marine environment, by using best practicable solutions to mitigate.

Task	Responsibility
Preparation Prior to Loading	
1. A meeting will be held between PrimePort and the stevedore to discuss the following: <ul style="list-style-type: none"> a. Requirements of the resource consent b. Provide information on where to access weather information c. Seek the stevedore’s confirmation in writing that they accept and understand the need to prevent dust and odour emissions which are offensive and objectionable beyond the resource consent boundary. 	PrimePort and Stevedore
2. Ensure 24 hour contact numbers of the stevedore’s representatives who have been designated as responsible for the materials handling are provided to the ECan pollution hotline at least 24 hours prior to start of loading.	Stevedore
3. Whenever possible the No. 1 Extension Wharf or North Mole berths shall be used in preference to inner harbour berths to increase the separation distance to residential properties.	PrimePort Operations Manager
4. Check forecast wind conditions and determine the potential dust risks the day before the shipment is due to be unloaded by completing a Dust Risk Assessment form (Appendix 5).	Stevedore
5. If high risk weather conditions are forecast (e.g. wind speeds greater than 7.5 m/s (15 knots) the stevedore must advise the importers representative and PrimePort Operations Manager as forewarning that a high dust risk exists.	Stevedore
6. If extreme risk weather conditions are forecast (e.g. winds are forecast to exceed 7.5 m/s (15 knots) and to blow from the north or northeast) the stevedore must advise the importers representative and PrimePort Operations Manager as forewarning that an extreme dust risk exists and give consideration to delaying unloading.	Stevedore
7. Check all grabs to ensure the teeth are tight when shut to ensure they will not leak. If there is a problem that results in PKE spillage, that grab must be immediately taken out of service for repair.	Stevedore
8. Ensure that all equipment required to carry out the general mitigation procedures and these specific procedures are available and in good working order.	Stevedore and PrimePort
9. Ensure all staff working on loading are aware of and understand these procedures.	Stevedore Supervisor

Task	Responsibility
During Vessel Unloading – Dust Risk Assessment	
1. During unloading the risk of dust and odour emissions beyond the consent boundary must be assessed regularly as necessary, but no less frequently than four hourly intervals for the duration of the unloading operation. For known dustier products this monitoring should be dynamic and have a delegated person/s overseeing if emissions are at risk of breaching the Port boundary which could be deemed offensive and objectionable.	Stevedore Supervisor
2. The risk is to be assessed by a combination of: a. Checking the weather data on PrimePort’s weather website for high-risk conditions occurring; and b. By physical inspection from the stevedore’s supervisor of the consent boundary to determine if objectionable or offensive dust or odour emissions are occurring beyond the boundary.	Stevedore Supervisor
3. The results of the periodic assessments must be recorded in the Dust Risk Assessment Record (Appendix 5).	Stevedore Supervisor
4. When wind gusts between 10 to 15 knots have occurred twice in the previous 30 minutes then physical inspection of the resource consent boundary must be undertaken to evaluate if non-compliance with the resource consent is occurring.	Stevedore Supervisor
5. When wind gusts over 15 knots have occurred twice in the previous 30 minutes unloading must cease until it has been established by a physical inspection of the resource consent boundary that no non-compliance with the resource consent is occurring. If no dust is moving over and being deposited beyond the consented Port boundary, then operations may resume however constant surveillance is required.	Stevedore Supervisor
6. Where this inspection finds dust and/or odour emissions are moving over and depositing beyond the consent boundary then loading must cease until effective mitigation measures can be implemented or wind conditions abate.	
7. In the event that unloading must cease it is the stevedore’s responsibility to liaise with the importers representatives and PrimePort Operations Manager to keep them informed.	Stevedore Supervisor
During Unloading – Mitigation of Effects	
1. PrimePort will maintain active oversight of the unloading operations and audit implementation of the procedures.	PrimePort Operations Manager
2. The discharge of dust to coastal water is to be minimised by adoption of the following measures: a. Checking of grabs b. Minimising cargo handling distances c. Use of screens between the ship and the wharf d. Regular wharf cleaning using mechanical rotary broom sweeper with dust suppression device and hand sweeping e. Ensuring decks and tailgates of trucks are tight and loads are covered f. Minimising drop heights from grabs to hoppers g. Regular sweeping of spills including any significant spills on public roads h. Use of shovels or mechanical means to place the sweeping into hoppers that are then emptied back into trucks	Stevedore

Task	Responsibility
i. Prevent overfilling of the hoppers	
3. Ensuring decks and tailgates of trucks are tight and loads are covered to and from the Port.	Lead Transport Company
4. Clean-up of significant spills on public roads	

Clean up on Completion of Unloading

1. Determine when berth is next required and ensure wharf is clean before the arrival of the next ship. In any event the wharf cleaning is to be complete within 18 hours of unloading finishing.	Stevedore
2. Remove hoppers to a sealed area, sweep down, contain and remove residue off site. Clean hoppers with fresh water under high pressure.	PrimePort
3. Clean the wharf and any other surfaces using a vacuum and/or sweeper truck to remove the majority of spilt materials. Sweep the area by hand if necessary.	Stevedore
4. Collect spilt material and dispose of off-site at an appropriate approved facility.	Stevedore
5. Clean wharf and surrounding areas with fresh water under high pressure.	Stevedore

Appendix 3 – Log Cargo Management Plan

These procedures relate to all log cargos handled within the Port area to effectively minimise dust and ensure compliance with resource consent obligations.

Air Quality Objective: To ensure that dust from handling logs shall not cause an objectionable or offensive effect beyond the ‘dust control boundary’ (shown on the attached plan), by using best practicable solutions to mitigate.

Marine Quality Objective: To ensure that dust, debris or other material from handling logs shall not cause objectionable or offensive pollution to the marine environment, by using best practicable solutions to mitigate.

Task	Responsibility	
Log Yard Area		
It is necessary to adopt all practicable measures to ensure compliance with the objectives above – this shall include a mix of mitigation options including:		
Monitoring: <ul style="list-style-type: none"> Regular visual monitoring of dust generation in the Log Yard. Regular assessment of wind conditions. 	Marshalling handling logs	Company
Sprinkler/Irrigation System: <ul style="list-style-type: none"> Use as required to mitigate effects of dust on environment and other Port Users, tenants and neighbours. Use sprinklers on haul road connecting Log Yard to wharf as required to mitigate effects of dust on environment and other Port Users, tenants and neighbours. 	Marshalling handling logs PrimePort	Company
Water Cart: <ul style="list-style-type: none"> Use as required to mitigate effects of dust on environment and other Port Users, tenants and neighbours. 	Marshalling handling logs	Company
Back / Yard Cleanliness: <ul style="list-style-type: none"> Bark spoil shall be removed to stockpiles as soon as practicable as operations allow. Stockpiles shall be located away from the shoreline and swale drains at points that are easy to access for off-site removal. The Marshalling Company shall inform PrimePort immediately once a stockpile has been created. Bark spoil stockpiles shall be removed as soon as practicable to be disposed of at appropriate off-site facilities. 	Marshalling handling logs PrimePort	Company
HAZMAT: <ul style="list-style-type: none"> Any hazardous substances (such as fuels, oils etc) used for operations in the Log Yard shall be stored in an appropriate dangerous goods store or equivalent industry standard facility. A spill kit shall be kept on site in a state of readiness for deployment in case of a spill. Any spills are to be reported to PrimePort. 	Marshalling handling logs	Company
Communication: <ul style="list-style-type: none"> Ensure all staff working on loading are aware of, and understand, the procedures. Ensure contact numbers of the Marshalling Company’s representative(s) are provided to PrimePort. 	Marshalling handling logs	Company
Compliance: <ul style="list-style-type: none"> PrimePort will maintain active oversight of the operations and audit implantation of the procedures. 	PrimePort	

Task	Responsibility
<p>Wharf Area The discharge of dust to air or coastal water from log stevedoring activities is to be minimised by the adoption where appropriate of the following measures:</p>	
<p>Monitoring: Fill out the Dust Risk Assessment form (Appendix 5) based on weather forecasts one day prior to start of loading.</p> <p>If high risk weather conditions are forecast (e.g. wind speeds greater than 7.5 m/s (15 knots) the stevedore must advise the importers representative and PrimePort Operations Manager as forewarning that high dust risk exists.</p> <p>Regular visual monitoring of dust generation from operations on the wharf.</p> <p>Regular assessment of wind conditions.</p>	Stevedoring company
<p>Wharf Cleanliness:</p> <ul style="list-style-type: none"> • The resource consent requires that as much bulk cargo as is reasonably practicable is removed from the wharf surface before wash down of the wharf commences. • Find out when berth is next required and ensure wharf will be clean for the next ship. In any event the wharf cleaning is to be completed within immediately once vessel operations are completed. • Dry clean the wharf to remove as much bark and dust as is reasonably practicable using brooms, shovels and a road sweeper. • The wharf is only to be washed if further cleaning is necessary and all dust has been swept and collected. Fresh water under high pressure is to be used for hosing any remaining residue from the wharf. 	Stevedoring company
<p>HAZMAT:</p> <ul style="list-style-type: none"> • Any hazardous substances (such as fuels, oils etc) used for operations adjacent to the wharf shall be stored in an appropriate dangerous goods store or equivalent industry standard facility. • A spill kit shall be kept on site in a state of readiness for deployment in case of a spill. Any spills are to be reported to PrimePort. 	Stevedoring company
<p>Communication:</p> <ul style="list-style-type: none"> • Ensure all staff working on loading are aware of, and understand, the procedures. • Ensure 24 hour contact numbers of the Stevedoring Company's representative(s) are provided to PrimePort prior to the start of loading. • In the event that loading must cease it is the stevedore's responsibility to liaise with the importers representative and PrimePort Operations Manager to keep them informed. 	Stevedoring company
<p>Compliance:</p> <ul style="list-style-type: none"> • PrimePort will maintain active oversight of the operations and audit implementation of the procedures. 	PrimePort

Appendix 4 – No. 2 Wharf Cement Loading & Unloading Management Plan

These procedures relate to all cement cargos handled on the No. 2 Wharf to effectively minimise dust and ensure compliance with resource consent obligations.

Air Quality Objective: To ensure that dust from handling cement shall not cause an objectionable or offensive effect beyond the 'dust control boundary' (shown on the attached plan), by using best practicable solutions to mitigate.

Marine Quality Objective: To ensure that dust, debris or other material from handling cement shall not cause objectionable or offensive pollution to the marine environment, by using best practicable solutions to mitigate.

Task	Responsibility
Preparation Prior to Unloading	
<ul style="list-style-type: none"> • A meeting will be held between PrimePort, Cargo Handler and/or its designated Contractor to discuss the following: <ul style="list-style-type: none"> ○ Requirements for monitoring the operation to comply with the resource consent. Provide contact details on who is the person/s responsible for ensuring the operation complies with the resource consent and who has authority to cease operations. ○ Who is the person/s responsible for ensuring the monitoring plan is completed. ○ Notify ECan Resource Consent Compliance Officer when a higher risk product is being unloaded and presents an increased chance of a cement dust emission. 	PrimePort, Cargo Handler Site Supervisor and/or its designated Contractor's Supervisor
<ul style="list-style-type: none"> • The stevedore accepts and understands the need to prevent cement dust which is offensive or objectionable being deposited beyond the resource consent boundary. 	Cargo Handler
<ul style="list-style-type: none"> • Checks forecast wind conditions and determine the potential dust risk the day before the shipment is due to be unloaded by completing a Dust Risk Assessment form (Appendix 5). 	Cargo Handler Site Supervisor and/or its designated Contractor's Supervisor
<ul style="list-style-type: none"> • If high risk weather conditions are forecast (e.g. wind speeds greater than 7.5 m/s (15 knots) the Cargo Handler and/or its designated Contractor must advise PrimePort Operations Manager as forewarning that a high dust risk exists. 	Cargo Handler Site Supervisor and/or its designated Contractor's Supervisor
<ul style="list-style-type: none"> • If extreme risk weather conditions are forecast (e.g. winds are forecast to exceed 7.5 m/s (15 knots) and to blow from the north or northeast) the Cargo Handler and/or its designated Contractor must advise the PrimePort Operations Manager as forewarning that an extreme dust risk exists and give consideration to delaying unloading. 	Cargo Handler Site Supervisor and/or its designated Contractor's Supervisor
<ul style="list-style-type: none"> • Check the operation of the pneumatic unloading system and associated bag filtration system ensuring there is no excessive wear and there are no leaks from the filter socks. 	Cargo Handler Site Supervisor and/or its designated Contractor's Supervisor
During Vessel Unloading – Dust Risk Assessment	
<ul style="list-style-type: none"> • During unloading the risk of dust emissions beyond the consent boundary must be assessed as regularly as necessary, but no less frequently than four hourly intervals for the duration of the unloading operation. For any higher risk product then, hourly assessment must be undertaken. 	Cargo Handler Site Supervisor and/or its designated Contractor's Supervisor

Task	Responsibility
<ul style="list-style-type: none"> • The risk is to be assessed by a combination of: <ul style="list-style-type: none"> ○ Checking the weather data on PrimePort’s weather website for high risk conditions occurring; and ○ By physical inspection from the Cargo Handlers Site Supervisor and/or the designated Contractor’s Supervisor of the consent boundary to determine if objectionable or offensive cement dust is being deposited beyond the boundary. 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
<ul style="list-style-type: none"> • The results of the periodic assessments must be recorded in the Dust Risk Assessment Record (Appendix 5). 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
<ul style="list-style-type: none"> • When wind gusts between 10 - 15 knots have occurred twice in the previous 30 minutes then inspection of the resource consent boundary must be undertaken to evaluate if non-compliance with the resource consent is occurring. Where this inspection shows that cement dust is moving over and depositing beyond the consent boundary then unloading must cease until effective mitigation measures can be implemented or wind conditions abate. 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
<ul style="list-style-type: none"> • When wind gusts over 15 knots have occurred twice in the previous 30 minutes and the wind is blowing from the East or Northeast direction, and toward The Terrace residents then physical inspection of the resource consent boundary must be undertaken to ensure cement dust is not moving over and depositing beyond the consent boundary. If no cement dust is moving over and being deposited beyond the consented Port boundary, then operations may continue however constant surveillance is required. 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
<ul style="list-style-type: none"> • In the event that unloading must cease it is the Cargo Handlers and/or its Designated Contractor responsibility to liaise with PrimePort Operations Manager to keep them informed. 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
During Unloading – Mitigation of Effects	
<ul style="list-style-type: none"> • PrimePort will maintain active oversight of the cement unloading operations and audit implementation of the procedures. 	PrimePort Operations Manager
Clean Up on Completion of Unloading	
<ul style="list-style-type: none"> • If the unloading equipment has been operating efficiently there should be no spilt material on the wharf. In the event there is spilt material on the wharf remove it with a dustless suction road sweeper. 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
<ul style="list-style-type: none"> • Only wash wharf with water if further cleaning is necessary and once all dust has been swept and collected. Fresh water under high pressure is to be used for hosing any remaining residue from the wharf. 	Cargo Handler Site Supervisor and/or its designated Contractor’s Supervisor
Preparation Prior to Loading Coastal Ships	
<ul style="list-style-type: none"> • A meeting will be held between PrimePort, Cargo Handler and/or its designated Contractor on an annual basis to discuss the following: <ul style="list-style-type: none"> ○ Requirements of the resource consent. ○ Seek Contractor confirmation in writing that the cargo handler and/or its designated accept and understand the 	PrimePort, Cargo Handler and/or its designated Contractor

Task	Responsibility
<p>need to prevent dust emissions which are offensive or objectionable being deposited beyond the resource consent boundary.</p>	
<ul style="list-style-type: none"> During loading operations, the ships hold is to be fully enclosed. Check the operation of the pneumatic loading system and associated bag filtration system ensuring there is no excessive wear and there are no leaks from the filter socks. 	<p>Caro Handler Site Supervisor and/or its designated Contractor's Supervisor</p>
<p>During Loading – Mitigation of Effects</p>	
<ul style="list-style-type: none"> PrimePort will maintain active oversight of the cement unloading operations and audit implementation of the procedures. 	<p>PrimePort Operations Manager</p>
<p>Clean Up on Completion of Loading</p>	
<ul style="list-style-type: none"> If the loading equipment has been operating efficiently there should be no spilt material on the wharf. In the event there is spilt material on the wharf remove it with a suction sweeper. 	
<ul style="list-style-type: none"> Only wash wharf with water if further cleaning is necessary and once all dust has been swept and collected. Fresh water under high pressure is to be used for hosing any remaining residue from the wharf. 	

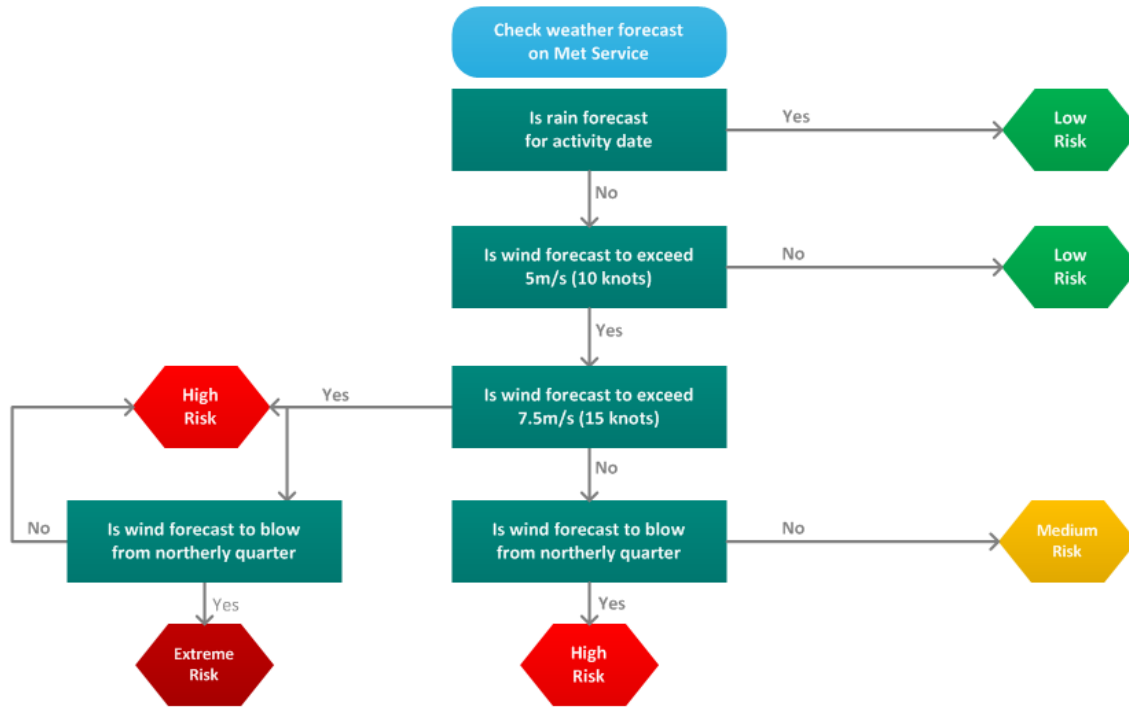
Appendix 5 – Risk Assessment Form

Prime Port Odour and Dust Risk Assessment

Date _____

Planned Activity Date _____

Prepared by _____



Actions to be taken

Summary Risk Level _____

Appendix 6 – Record of Reviews & Changes

Review No.	Date of Review	Sections Reviewed	Reviewed By	Pages Changed
1	2 August 2024		S Gollan E O'Connell	
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